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SOURCE Stanki 1 instrument, No. 6, 1948.

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MACHINING PROPELLER BLADES

I. I. Sharov

This article describes an attachment for milling the front and back blade surfaces and the boss of a screw propeller 560 millimeters in diameter, with a pitch of 545 millimeters. It can be set up on the table of a boring machine. It takes 8 hours to machine a propeller using this attachment. From Sudostroyeniye (Shipbuilding), No 1, 1948.

The above is the complete Russian abstract published in Stanki
i instrument, No 6, 1948.

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